

## Z900 ('17-'19 / '20) Option Exhaust Pipe Set for R-11Sq

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.

Product information



- CAUTION** Before beginning installation, let motorcycle cool down.
- CAUTION** Be sure not to damage each part during installation.
- CAUTION** Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.

### 1. Product Information :

Description	Z900 ('17-'19 / '20) Option Exhaust Pipe Set for R-11Sq	Cyclone Type	K268S1QC2
Part Number	194-268-0020	Main Material	Stainless steel
		Weight [STD : 7.6kg]	: 4.4kg

### 2. Applicable Model :

Applicable Model	KAWASAKI Z900 ('17-'19 / '20)		
Application	Yoshimura Z900 ('17-'19) Street Sports Slip-On R-11Sq	Yoshimura Z900 ('17-'19) EEC(EURO4) Slip-On R-11Sq	
	<KAWASAKI Z900 ('17-'19) Street Sports Slip-On R-11Sq with Carbon Heat Gurad / without Carbon Heat Guard> Part number : 180-279-L1*G* 180-279AL1*G*	<KAWASAKI Z900 ('17-'19) EEC(EURO4) Slip-On R-11Sq with Carbon Heat Gurad / without Carbon Heat Guard> Part number : 1F0-279-L1*G* 1F0-279AL1*G*	
	Yoshimura Z900 ('20) Street Sports Slip-On R-11Sq	Yoshimura Z900 ('20) EEC(EURO5) Slip-On R-11Sq	
	<KAWASAKI Z900 ('20) Street Sports Slip-On R-11Sq> Part number : 180-268AL1*G*	<KAWASAKI Z900 ('20) EEC(EURO5) Slip-On R-11Sq> Part number : 1F0-268-L1*G*	

(\*1: Carbon Heat Guard is possible to mount only on the OEM header and not applicable for Optional Exhaust Pipe.)

### 3. Optional Part :

Description	Part No.
Carbon Heat Guard Set Type-1	161-000-A610

#### CAUTION

In combination with Optional Exhaust Pipe, EEC Approval number is not valid.

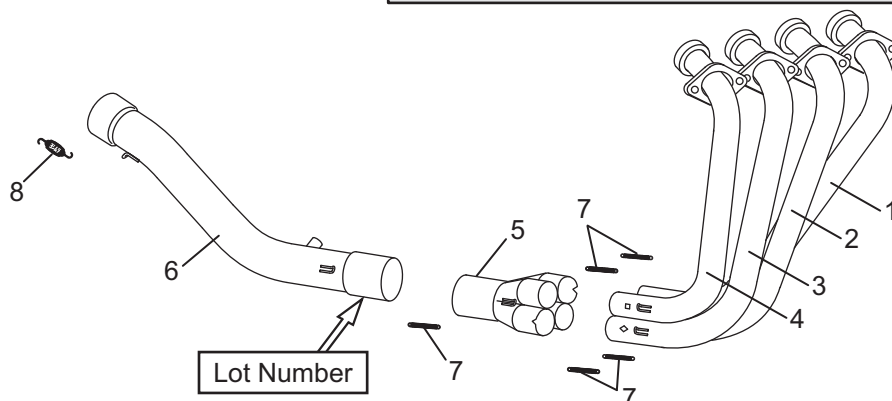
### 4. Contents:

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty
1	Exhaust Pipe #1	181-268-5F00	1	6	Tailpipe	185-268-C100	1
2	Exhaust Pipe #2	182-268-5F00	1	7	Exhaust Spring (Long)	118-000-1000	5
3	Exhaust Pipe #3	183-268-5F00	1	8	Exhaust Spring (Medium Floating)	118-001-2000	1
4	Exhaust Pipe #4	184-268-5F00	1	*	Spring Inner Tube	118-000-1100	5
5	Exhaust Collector	119-501-5000	1				

### Parts Diagram



It is suggested to remap ECU to obtain the best performance and it is highly recommended to do when using high rpm range frequently or when riding at race track.



## 4. Installation steps:

- 1) Check that all the component parts are in hand.
- 2) According to Genuine service manual, disconnect O2 sensor coupler from vehicle and then remove whole exhaust system and Yoshimura Slip-On from vehicle after taking O2 sensor off from stock exhaust system.  
(See Fig. 1)



Fig. 1

- 3) Insert Spring Inner Tube into Exhaust Spring (Long).  
(See Fig. 2)

### REFERENCE

It is normal that Spring Inner Tube is longer than Exhaust Spring. Inner Tube is hidden when Exhaust Spring is pulled.

### REFERENCE

Spring Inner Tube is easily inserted by rotating.

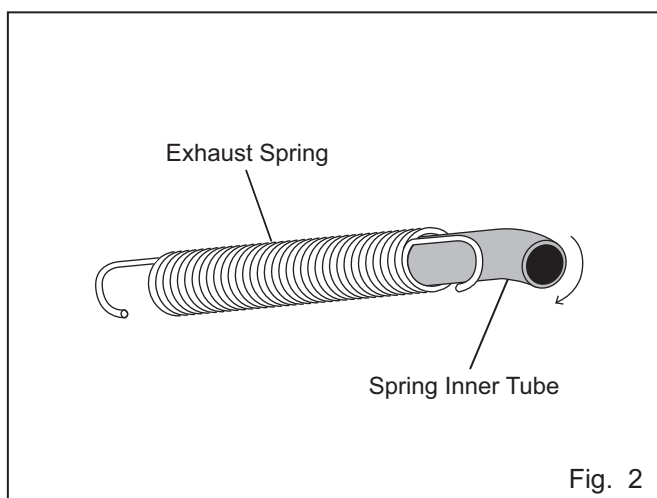


Fig. 2

- 4) Check sticker numbers on Exhaust Collector and install 4 of Exhaust Pipe in the right place from #4 >> #3 >> #1 >> #2 in order. Then, fit chips on Exhaust Pipe #1 and #3 to recesses on Exhaust Collector, adjust the position of Exhaust Pipe #1 and #4 to engine wide and install 4 of Exhaust Spring (Long). (See Fig. 3)

### CAUTION

Make sure that Exhaust Spring is hooked to spring installation tool firmly. If neglected, it may cause injury.

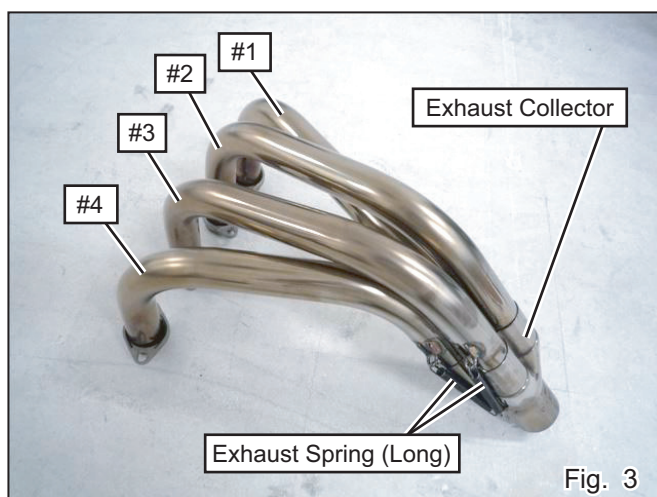


Fig. 3

- 5) Peel stickers on Exhaust Collector and wipe down grease completely.

### CAUTION

Make sure to remove stickers and remove grease during the installation. This will help prevent tarnishing of finish after exhaust system is heated up.

- 6) Replace exhaust gaskets on all the exhaust ports with new ones and mount Exhaust Pipes assembly which is completed at Step 4 to exhaust ports and fix it with 8 of stock nut. Tighten nuts by hand only at this stage.  
(See Fig. 4 & 5 on next page)

### CAUTION

Be careful not to damage radiator cores when mounting header assy.

### REFERENCE

Use new Kawasaki genuine exhaust gaskets.

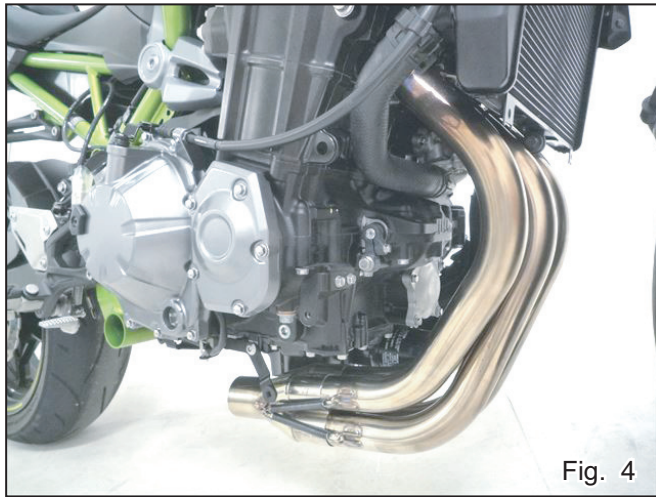


Fig. 4

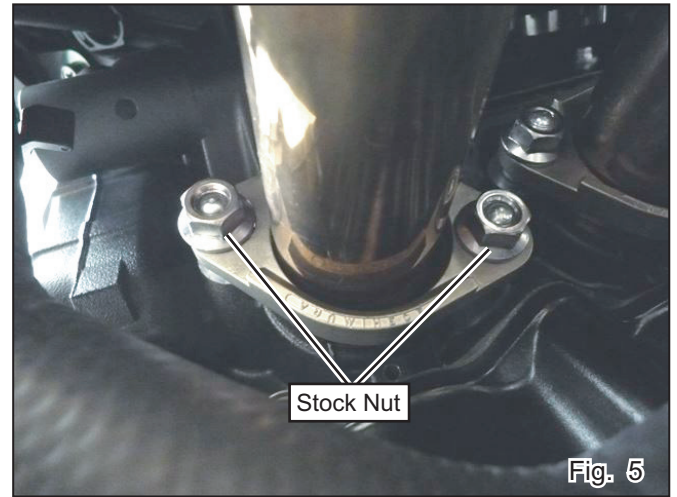


Fig. 5

- 7) Insert Tailpipe to Exhaust Collector and install Exhaust Spring (Long). (See Fig. 6)

**CAUTION** Make sure that Exhaust Spring is hooked to spring installation tool firmly. If neglected, it may cause injury.

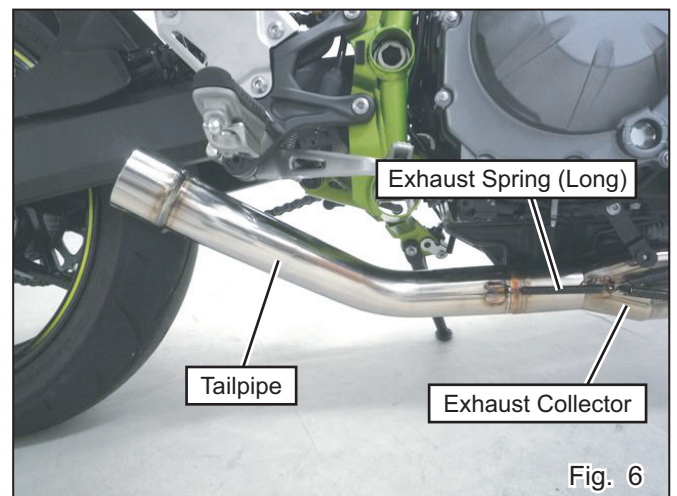


Fig. 6

- 8) In case the Slip-on is Street Sports type, install SD#136 with Conical Spring Washer M6 and Torx Cap Bolt M6x8 Thread Lock which are supplied in the Slip-on if necessary. (See Fig. 7)

**REFERENCE**

	'17-'19 model	'20 model
Stock exhaust sound :	91dB / 4750rpm	97dB / 4750rpm
With dB Killer :	100dB / 4750rpm	104dB / 4750rpm
Without dB Killer :	103dB / 4750rpm	107dB / 4750rpm

**Tightening Torque** Torx Cap Bolt M6x8 : 10Nm

**CAUTION** Torque specification must be followed.

**REFERENCE** This is a required procedure only for Street Sports Slip-On.

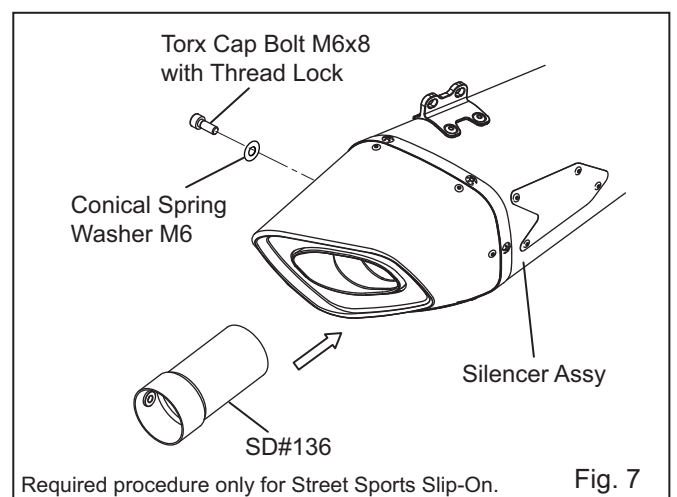


Fig. 7

- 9) Mount Silencer Assembly on Tailpipe and install Exhaust Spring. Then fix Silencer Bracket and stock silencer bracket together with stock bolt, stock washer and stock nut. Tighten the bolt by hand only at this stage. (See Fig. 8 & 9 on next page)

**CAUTION** Make sure that Exhaust Spring is hooked to spring installation tool firmly. If neglected, it may cause injury.



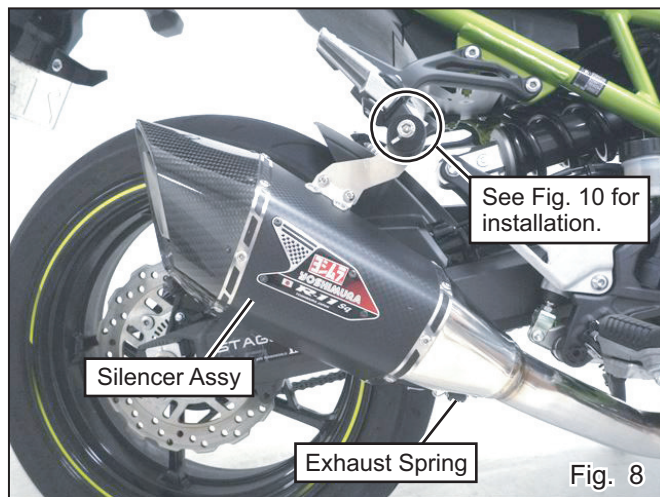


Fig. 8

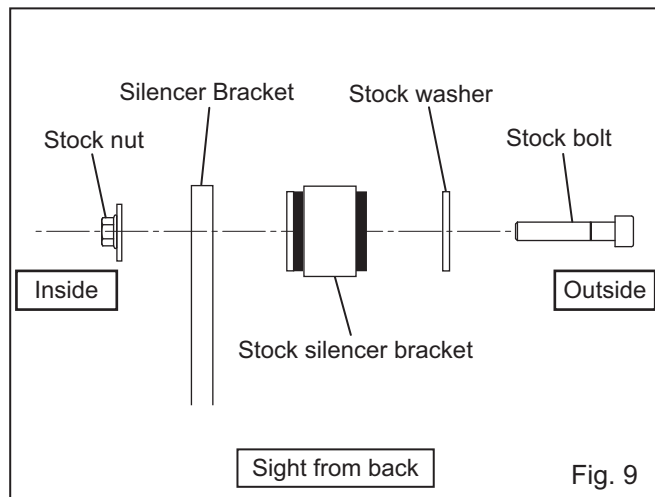


Fig. 9

- 10) Check that there are proper clearances between Yoshimura exhaust system and other components. Then, tighten and torque nuts at exhaust port, Silencer and Silencer Bracket in order. (See Fig. 10, 11 & 12)

#### Tightening Torque

Stock nut at exhaust port	: 15Nm
Button Bolt M6x20 at Silencer	: 10Nm
Stock Bolt (M10) at Silencer Bracket	: 28Nm

**CAUTION** Torque specification must be followed.



Fig. 10

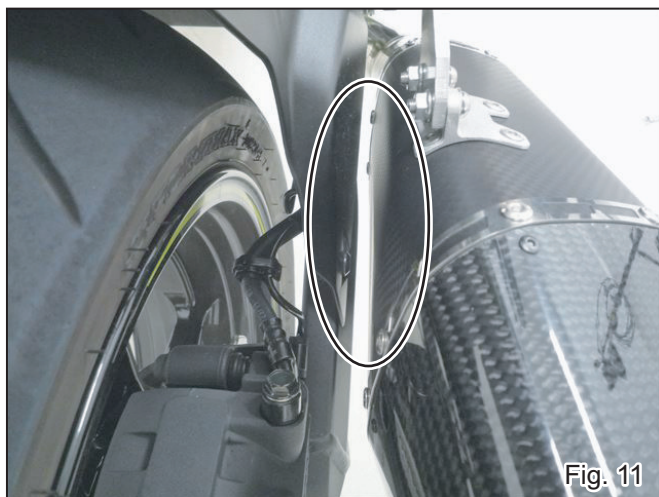


Fig. 11

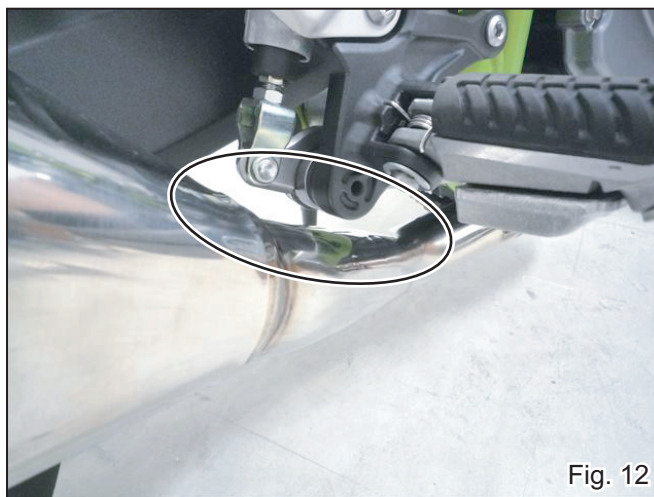


Fig. 12

- 11) Install O2 sensor which was removed at Step 2 on Tailpipe, tighten with the specified torque and connector the O2 sensor coupler to the vehicle. (See Fig. 13)

<b>Tightening Torque</b>	O2 sensor	: 25Nm
--------------------------	-----------	--------

**CAUTION** Torque specification must be followed.

**CAUTION** Make sure to keep O2 sensor cable away from heat source such as exhaust pipe or engine. It may cause damage of cable if neglected.

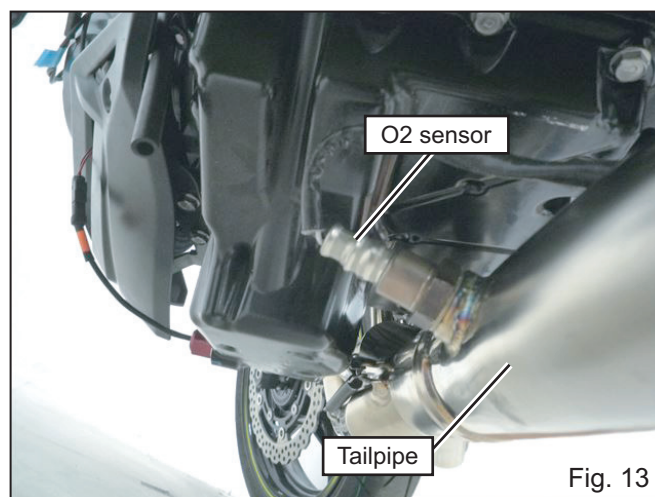


Fig. 13

- 12) It is recommended that whole Yoshimura exhaust system is wiped down with dish soap to remove oil and fingerprints. This will prevent tarnishing of finish after the exhaust system is heated up.

**CAUTION** When cleaning Silencer Assembly, use soft cloth with dish soap. Do not use metal polish or parts cleaner. If neglected, the paint of Emblem may come off or Titanium Blue color may tarnish.

- 13) Warm-up engine, and inspect the exhaust leakage. If exhaust leakage is found, seal the gaps of joint with silicone gasket etc. Tighten all bolts further after engine is cooled down. If any problem is found, please follow through instruction steps carefully again.

**REFERENCE** It is normal for new silencer to smoke until inside oil residue burns off.



**CAUTION**

It is suggested to remap ECU to obtain the best performance and it is highly recommended to do when using high rpm range frequently or when riding at race track.

**CAUTION**

This exhaust is produced for track-day use or for areas where it is not necessary to use a fully legal exhaust. If it is used for racing or on a chassis dynamometer, any damage or carbon discoloration is not included in warranty.

**CAUTION**

Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

**REFERENCE**

Yoshimura Japan recommends silencer inner wool replacement every 5,000km (3,000miles) in order to get Yoshimura exhaust performance fully. Climate, riding condition, and frequency of ride are direct contributing factors for inner wool worn out. Keeping high engine revolution also promotes further wool consumption. For silencer repairing, please contact local Yoshimura distributor for further information.

**- CAUTIONS AFTER INSTALLATION -**

- ◎ Check each bolt sometimes to see that there is no failure condition such as poor tightening.
- ◎ Quality control is implemented on all products. If, however, any defect or failure is found, please notify Yoshimura Japan through the selling dealer. Necessary technical service or replacing of the product will be made.
- ◎ Due to improvement, the specifications and price of the product are subject to change without notice.
- ◎ For any information regarding this product, please address inquiries to Yoshimura Japan Co., Ltd.

Yoshimura Japan Co., Ltd.

6748 Nakatsu, Aikawa, Aiko, Kanagawa 243-0303 Japan

Web site: <http://www.yoshimura-jp.com> E-Mail: [yj-world@yoshimura-jp.com](mailto:yj-world@yoshimura-jp.com)