# EST YOSHIMURA JAPAN COLUM PRODUCT INSTALLATION INSTRUCTION MANUAL

# HONDA CRF250L / RALLY STREET SPORTS SLIP-ON RS-4J

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.



CAUTION

Before beginning installation, let motorcycle cool down.

**!** CAUTION

Be sure not to damage each part during installation.

CAUTION

Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.

! CAUTION

Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

CAUTION

Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

### 1. Product Information:

Description	HONDA CRF250L / RALLY Street Sports Slip-On RS-4J	Cyclone Type	H42ESOVC1
	Metal Magic Sleeve (SM) : 180-43H-5P20	Main Material	Stainless steel
Part Number	Satin Finish Sleeve (SSF) : 180-43H-5P30	Weight	(SM) & (SSF) : 3.4kg
I all Number	Titanium Blue Sleeve (STB) : 180-43H-5P80B	[STD : 4.9kg]	(STB) : 3.2kg

# 2. Applicable Model:

Model HONDA CRF250L / RALLY (21-23)

## 3. Contents:

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty
1	Tailpipe	115-43H-5L00	1	11	Washer M8x26	812-108-2600	2
	Silencer Assy, (SM)	186-42E-5L20		12	Spacer 8-25-10	850-008-2510	1
2	Silencer Assy, (SSF)	186-42E-5L30	1	13	Spacer 8-26-18	850-008-2618	1
	Silencer Assy, (STB)	186-42E-5L80B	1	14	Flange Nut M6	823-006-1000	2
3	Silencer Band	162-42R-I500	1	15	Flange Nut M8	823-008-1250	1
4	Silencer Band Rubber	896-016-0835	1	16	Grommet Rubber	553-565-0000	1
5	Silencer Bracket	161-43H-0000	1	17	Grommet Spacer	850-208-1212	1
6	Button Bolt M6x20	803-206-4020	2	18	Exhaust Spring	118-001-0000	1
7	Cap Bolt M8x25	800-208-5025	1	19	SD#90	138-138-3890-01	1
8	Cap Bolt M8x45	800-208-5045	1	20	Al SD Collar for RS-4J	138-138-3890-02	1
9	Conical Spring Washer M6	811-106-0000	2	21	Cap Bolt M6x12 Thread Lock	803-806-4012	1
10	Washer M8x20	812-108-2000	1				

