

## YAMAHA XMAX250 / 300 STREET SPORTS FULL SYSTEM R-77J

Product information



Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.

- ! CAUTION** Before beginning installation, let motorcycle cool down.
- ! CAUTION** Be sure not to damage each part during installation.
- ! CAUTION** Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.
- ! CAUTION** Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.
- ! CAUTION** Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

### 1. Product Information :

Description	YAMAHA XMAX250 / 300 Street Sports Full System R-77J	Cyclone Type	Y319S77C1
Part Number	Metal Magic Sleeve (SM) : 180A-316A5121	Main Material	Stainless steel
	Stainless Sleeve (SSF) : 180A-316A5131	Weight	(SM) & (SSF) : 4.0kg
	Titanium Blue Sleeve (STB) : 180A-316A5181B	[STD : 7.2kg]	(STB) : 3.8kg

### 2. Applicable Model :

Model	YAMAHA XMAX250 (19-20) / XMAX300 (19-21)
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### 3. Optional Part :

Description	Part No.
Carbon Heat Guard Set Type-1	161-000-A610

### 4. Contents:

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty
1	Exhaust Pipe	1T1-319-5U00	1	8	Washer M10x22	812-110-2216	1
2	Silencer Assy Metal Magic Sleeve	186-316-5120	1	9	Washer M6x13	812-206-1310	2
	Silencer Assy Stainless Sleeve	186-316-5130		10	Flange Nut M6	823-006-1000	2
	Silencer Assy Titanium Blue Sleeve	186-316-5180B		11	Spacer 10-24-15	860-010B2415	1
3	Silencer Band	162-CAX-1426	1	12	Exhaust Spring (Medium Floating)	118-001-2000	1
4	Silencer Band Rubber	896-016-0835	1	13	dB Killer SD#98	138-138-4398	1
5	Silencer Bracket	161-316-0310	1	14	Cap Bolt M6x6 Thread Lock	800-806-4006	1
6	Cap Bolt M10x55 P1.25	800-210-5055	1	15	Plug	862-112-1812	1
7	Button Bolt M6x20	803-206-4020	2	16	Plug Washer	812-112-0000	1

### Parts Diagram

