IIMURA JAPAN CO MANUA

SUZUKI GSX-R1000/R OPTIONAL EXHAUST PIPE

Be sure to read the instruction carefully before starting the work. It is necessary to follow the contents to install Yoshimura product.



Before beginning installation, let motorcycle cool down
Before beginning installation, let motorcycle cool dow

- Be sure not to damage each part during installation.
- CAUTION Torque specification must be followed. If neglected, it may cause bolt and nut to fall off and damage to Yoshimura product and motorcycle.
- Metal Magic sleeve is coated with heat-resistant paint. Handle with care not to be hit or scratched by surroundings as the coating may come off. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.
- Titanium Blue sleeve is colored by anodizing. Handle with care as the color may change. When cleaning silencer, use soft cloth with dish soap but do not use metal polish or chemical cleaner.

1. Product Information :

Description	SUZUKI GSX-R1000/R Optional Exhaust Pipe	Main Material	Stainless steel
Part Number	194-50A-0010	Weight [STD : 7.2kg]	: 4.3kg
Cyclone Type	S50AS1QC3		

3. Optional Part :

2. Applicable Model :

Applicable Model	SUZUKI GSX-R1000/R ('17-'22)		Description	Part No.
	Yoshimura Street Sports Slip-On R-11Sq only		SILENCER BRACKET SET	194-50A-0020
Application	<suzuki ('17-'22)<br="" gsx-r1000="" r="">Street SportsSlip-On R-11Sq> Part number : 180-50A-L1xGx</suzuki>			

4. Contents:

No.	Descriptions	Part No.	Q'ty	No.	Descriptions	Part No.	Q'ty		
1	Exhaust Pipe #1	181-50A-C100	1	8	Exhaust Spring Long	118-000-1000	5		
2	Exhaust Pipe #2	182-50A-C100	1	9	Exhaust Control Valve Canceller Bracket	148-984-0021	1		
3	Exhaust Pipe #3	183-50A-C100	1	10	Aluminum Spacer 12-20-7	860-012-2007	1		
4	Exhaust Pipe #4	184-50A-C100	1	11	Washer M12	812-512-1815	1		
5	Exhaust Collector	119-414-5000	1	12	Washer M5	812-205-1512	1		
6	Tailpipe	185-50A-C100	1	*	Spring Inner Tube	118-000-1100	5		
7	Flange Nut M8	823-008-1250	1	*	Heat Resistant Sheet	896-001-005A	1		

